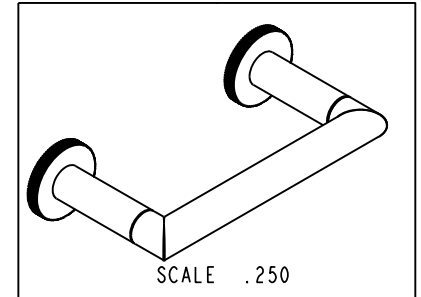
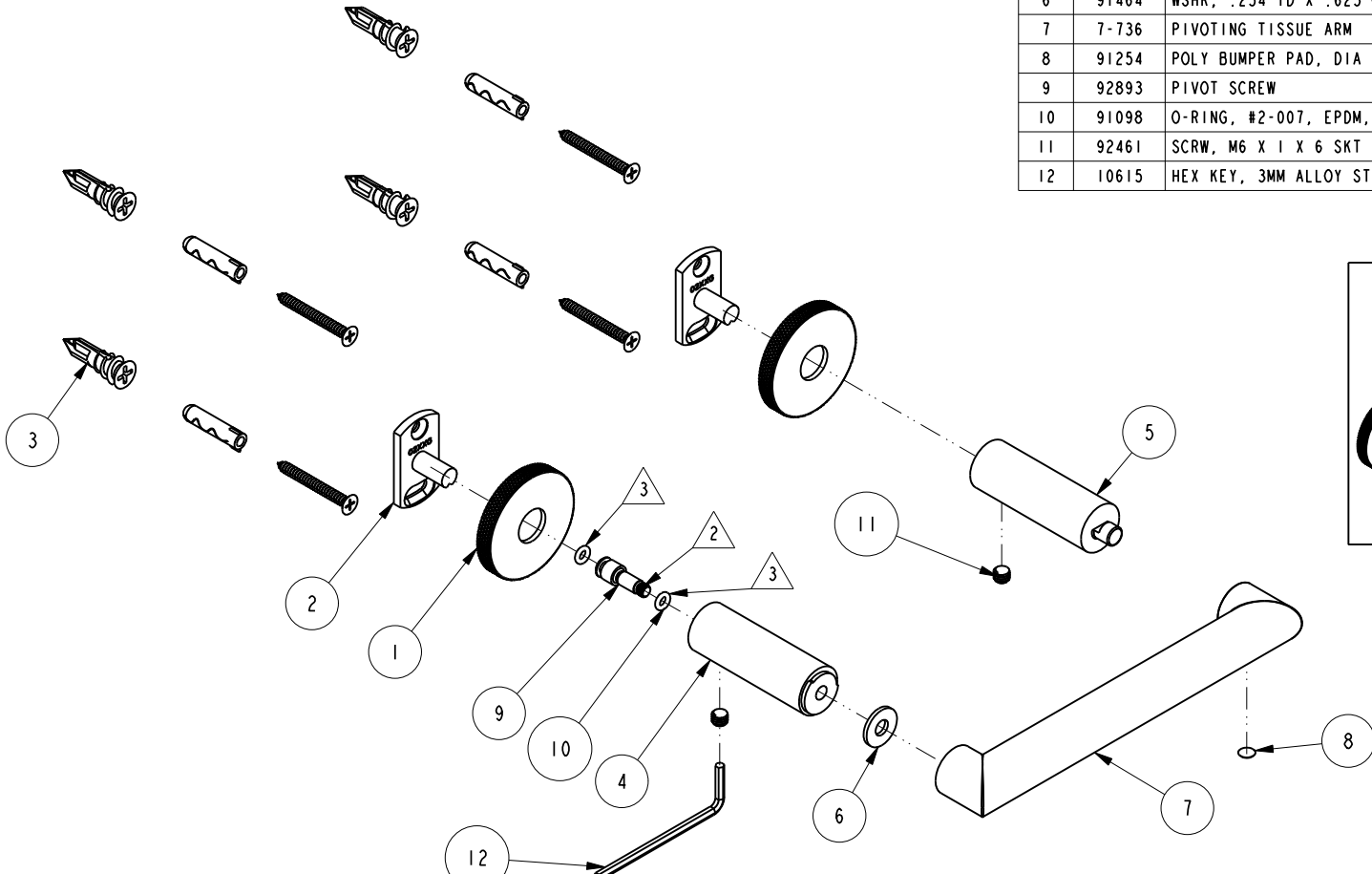


NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2 APPLY LOCTITE 680 TO THREADS
- 3 APPLY THIN COAT OF SILICONE GREASE TO O-RINGS
- (N4) 4. UPON ASSEMBLY 7-736 ARM TO SUSTAIN ITS OWN WEIGHT WHEN ROTATED

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40842	ROSETTE	PART	2
2	02XXG	MOUNTING BRACKET	PART	2
3	1-206	HARDWARE PACK	ASSEMBLY	2
4	40688	PIVOTING TISSUE POST RIGHT	PART	1
5	40689	PIVOTING TISSUE POST LEFT	PART	1
6	91464	WSHR, .254 ID X .625 OD X .063 THK, FLT, ACETAL	PART	1
7	7-736	PIVOTING TISSUE ARM	PART	1
8	91254	POLY BUMPER PAD, DIA .250" X .062"	PART	1
9	92893	PIVOT SCREW	PART	1
10	91098	O-RING, #2-007, EPDM, 65-75 DURO	PART	2
11	92461	SCRW, M6 X 1 X 6 SKT HD CONE PT SS	PART	2
12	10615	HEX KEY, 3MM ALLOY STEEL	PART	1



TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS DECIMALS	ANGLES	
±1/16"	±1°	
.X ±.1 [2.5]		
.XX ±.06 [1.5]		
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	JINSON	05/15/20
CHECKED	J.M.	05/15/20
APPROVED	J.M.	05/15/20

**BRASSTECH** 2001 CARNEGIE AVE.  
INCORPORATED SANTA ANA, CA 92705  
(949) 417-5207

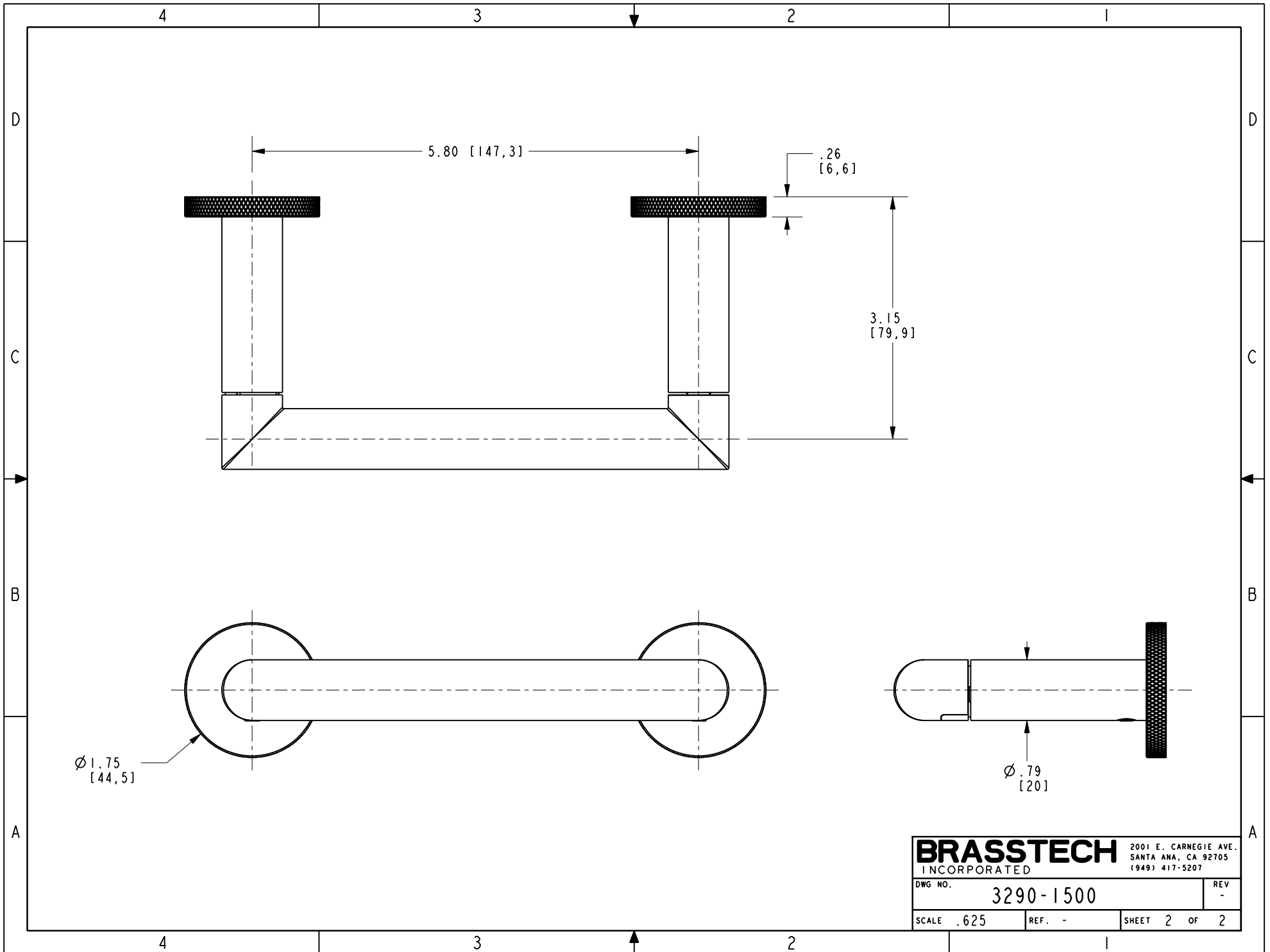
**PIVOTING TISSUE HOLDER**

DWG NO. **3290-1500** REV -

SCALE .375 REF. - SHEET 1 OF 2

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EN-4115	05/15/20	J.M.
ZONE	REV	DESCRIPTION



<b>BRASSTECH</b>		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	3290-1500	REV	-
SCALE .625	REF. -	SHEET 2	OF 2